

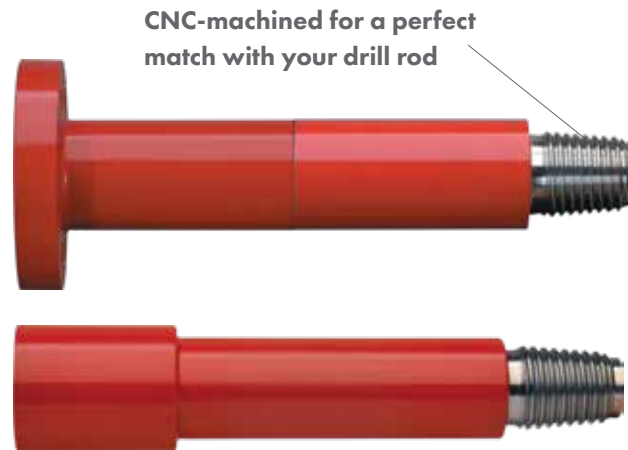
DRIVE CHUCKS & SUB-SAVERS FOR VERMEER NAVIGATOR® & DITCH WITCH JET TRAC®

Changing out worn sub-savers and drive chucks is an inexpensive and easy way to get the maximum life out of your drill rod. If they are allowed to wear too much, a drill rod's threads will start to deform to the shape of the worn sub-saver threads. When attaching the drill rod to the sub-saver or chuck, be sure to torque it up to the correct pressure.



Pro Driller Tip:
Don't forget the Auntie C's thread lube! See page 63

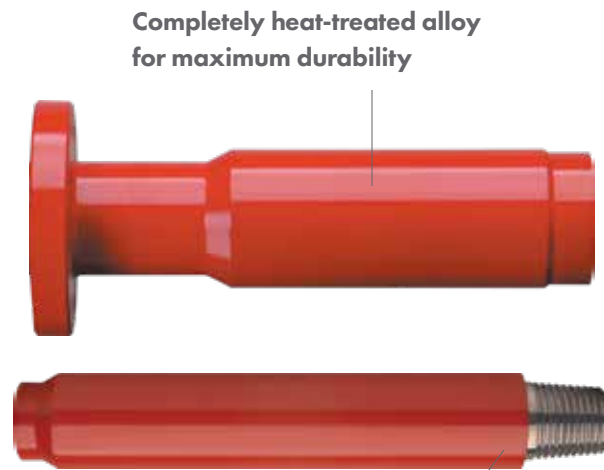
Drive Chucks For Vermeer® Drill Rigs		
Drill Rig Model	Drive Flange Part #	Sub-Saver Part #
D7x11	VF-31M-FO-V	VS-31M-31F-V
D7x11 Series 2		VS-31M-32F
D9x13 Series 2		VS-31M-32F
D10x15	VF-31M-FO-V	VSL-31M-31F
D16x20	VS-32M-FO-V	VS-32M-32F-V
D16x20 Series 2		VS-32M-40F
D20x22		VS-30M-40F
D24x26	VFL-30M-FO	VSL-30M-30F
D24x40 - s/n 383 and lower	VF-40M-FO	VS-40M-40F-5.5
D24x40 - s/n 384 and higher	VF-40M-FO	VS-40M-40F-7.0
D24x40 Series 2		VS-40M-40F-9.5
D23x30, D24x40 Series 3		VS-40M-40F-10.1
D36x50, FS650 thread		VS-46M-46F
D36x50, FS700 thread		VS-41M-41F
D50x100, FS900 thread	VF-80F-FO	VS-80M-50M
D50x100, FS800 thread	VF-80F-FO	VS-80M-80M
D60x90		VS-50M-50F
D80x100	VF-80F-FO	VS-80M-80M
D80x120		VSL-80M-80F



CNC-machined for a perfect match with your drill rod

Glue kit available for sub-savers

Drive Chucks For Ditch Witch® Rigs		
Drill Rig Model	Drive Flange Part #	Sub-Saver Part #
JT5	DF-04F	
JT520 - version 2	DF-05F2	
JT920 - fine thread	DF-01AF	
JT922 - fine thread	DF-922-01AF	
JT922 - coarse thread	DF-09F	
JT1220	DF-34F	
JT1720	DF-86F	
JT2020	DF-20F	
JT2720	DF-35F	
JT30	DF-25F	DS-25M-36F
JT3020	DF-25F	DS-25M-36F



Completely heat-treated alloy for maximum durability

Most drive chucks are available with a replaceable, inexpensive sub-saver