

3627-HT3-14

USER INSTRUCTIONS



Melfred Borzall housings are built to last. They are machined from high quality, 4340 alloy steel and feature contoured pockets to eliminate stress concentrations, reducing the risk of cracking. Our unique lid design allows for larger locking bolts, keeping your investment safe in tough conditions. We've also made our housings easy to use by engraving the direction of drilling and the part number for easy identification. Include the one-of-a-kind super nozzle which sprays in the off of centerline to aid steering and you've got the top of the line. Here at Melfred Borzall, we've thought of everything; so you don't have to.

Important! Read and understand the manufacturer's manual(s) for the directional drilling machine, locating equipment and all attachments including additional safety manual(s) provided with this tool.



Danger!

Do not use a pipe wrench to remove directly coupled tools. The rod could rotate causing the device to strike you causing serious injury or death.



Danger!

Stay clear of rotating drill stem and tooling. You can become caught in the rotating drill stem or tooling causing serious injury or death.



Danger!

Do not wear loose clothing. Loose articles of clothing can become tangled around the drill stem or tooling causing serious injury or death.



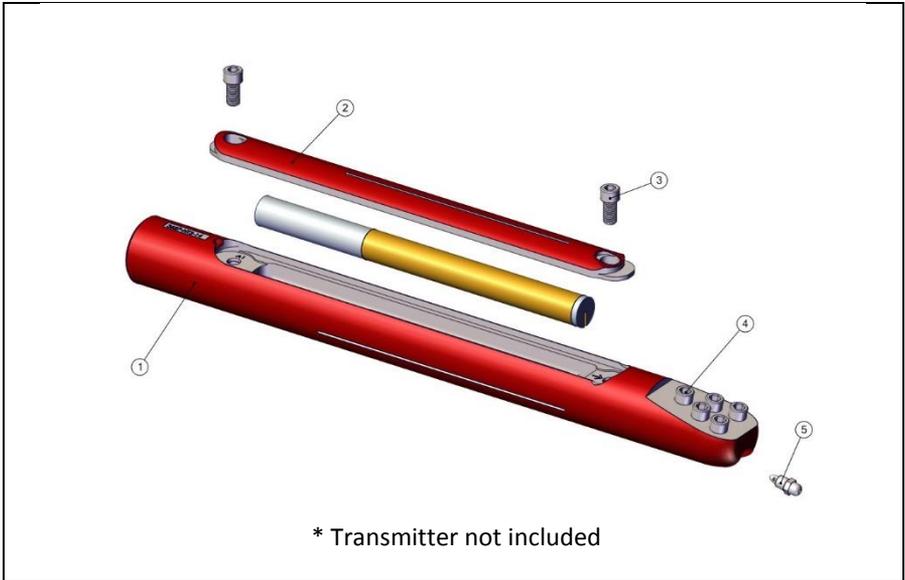
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**MELFRED
BORZALL**

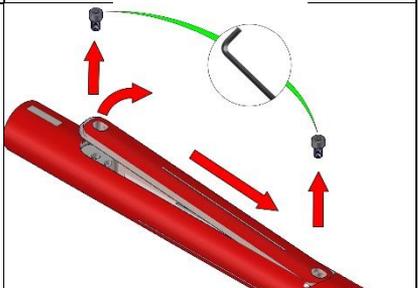
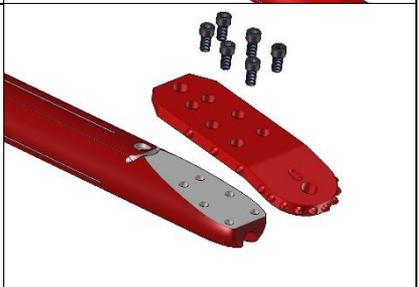
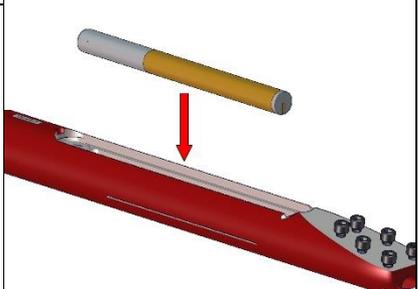
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In The Box

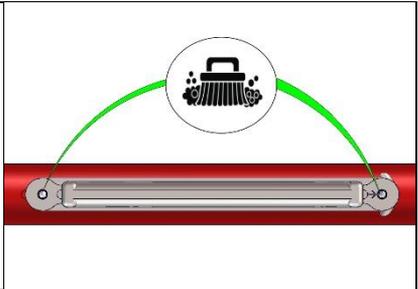
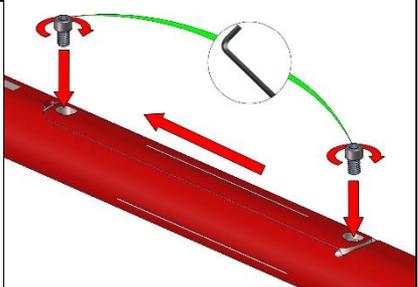
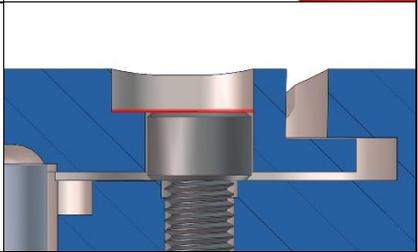
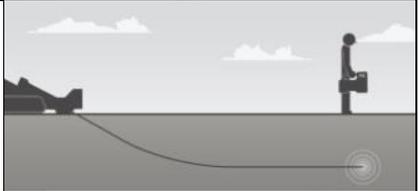


ID	Part Number	Description	REQ	SPARE
1	3627-HT3-14	Premium Sonde Housing	1	-
2	3627-HT3-CP	Sonde Pocket Cover Plate	1	-
3	SHCS1/2x3/4	1/2"-13x3/4" Socket Head Cap Screw	2	2
4	SHCS12MMX25MM	M12x25mm Socket Head Cap Screw	6	-
5	1600-1712	Super Nozzle	1	-
-	AW-3/8	3/8" Allen Wrench	-	1
-	AW-10MM	10mm Allen Wrench	-	1

USER INSTRUCTIONS

<p>1. Lock out the drilling machine, following the manufacturer's instructions, before doing any work to tools or drill stem.</p>	 A black and white icon of a padlock with a keyhole. A curved arrow points to the top of the padlock, indicating the locking action.
<p>2. Remove the lid bolts. Then remove the lid by sliding it forward and prying up from the back.</p>	 A red 3D illustration of the tool's housing. A green arrow points to a bolt being removed from the top. A red arrow points to the lid being slid forward. Another red arrow points to the lid being pried up from the back. A circular inset shows a hex key being used to turn a bolt.
<p>3. Install the directional blade of your choice onto the housing steer face. Tighten each bolt to the recommended torque of 1,800 inch-pounds (200 N-m).</p>	 A red 3D illustration showing a red directional blade being attached to the housing. Several bolts are shown above the blade, and a red arrow points to the blade being secured to the housing.
<p>4. Install the transmitter so that the indexing notch in the transmitter seats around the mating tab in the housing pocket. When properly secured, the sonde will resist rotation within the pocket.</p>	 A red 3D illustration showing a yellow and white transmitter being inserted into a pocket in the housing. A red arrow points to the transmitter being pushed into the pocket.

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<p>5. Ensure that the bolt holes are completely clear of any debris as unclean holes can prevent bolts from properly securing the lid.</p>	
<p>6. Replace the lid and install the bolts with the provided Allen Wrench. Tighten each bolt to recommended torque of 1,800 inch-pounds (200 N-m).</p> <p>Replace bolts with new after 10 uses.</p>	
<p>7. Ensure that the bolts are properly seated by verifying that the bolt head is level with the machined shelf beside the hole.</p>	
<p>8. Begin your bore. Closely monitor sonde temperature to prevent overheating.</p>	
<p>9. When the bore is complete, remove the components from the housing body and clean all parts thoroughly.</p>	