

5632-HT4

USER INSTRUCTIONS



Melfred Borzall housings are built to last. They are machined from high quality, US alloy steel and feature contoured pockets to eliminate stress concentrations, reducing the risk of cracking. Our unique lid design allows for a dual method of securing the lid using both larger locking bolts and a roll pin to keep your investment safe in tough conditions. Further protection is provided by our one-of-a-kind built-in sonde cushioning. We've also made our housings easy to use by engraving the direction of drilling, housing and lid part numbers for easy identification. Include redesigned dual super nozzles which jet off of centerline to aid steering and you've got the top of the line. Here at Melfred Borzall, we've thought of everything; so you don't have to.

Important! Read and understand the manufacturer's manual(s) for the directional drilling machine, locating equipment and all attachments including additional safety manual(s) provided with this tool.



Danger! **Do not use a pipe wrench to remove directly coupled tools.** The rod could rotate causing the device to strike you causing serious injury or death.



Danger! **Stay clear of rotating drill stem and tooling.** You can become caught in the rotating drill stem or tooling causing serious injury or death.



Danger! **Do not wear loose clothing.** Loose articles of clothing can become tangled around the drill stem or tooling causing serious injury or death.

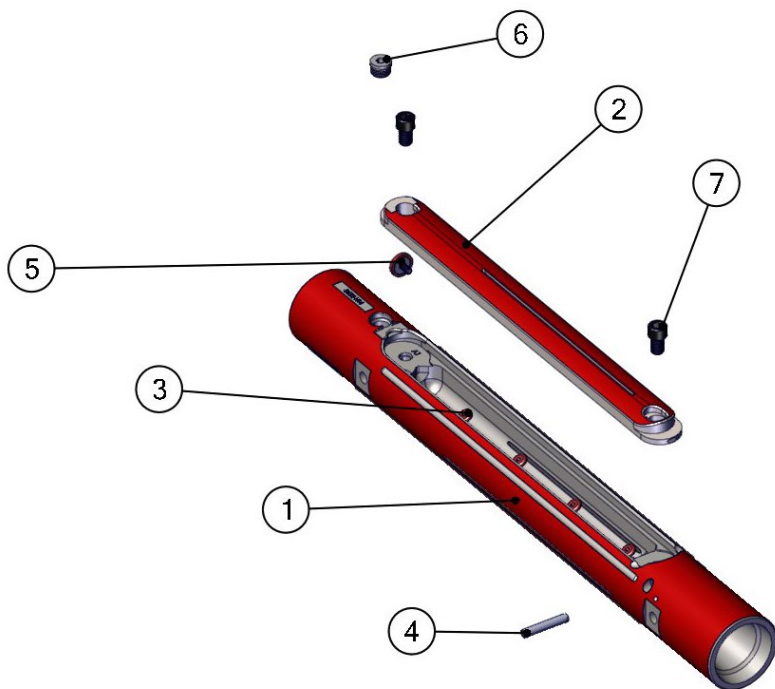


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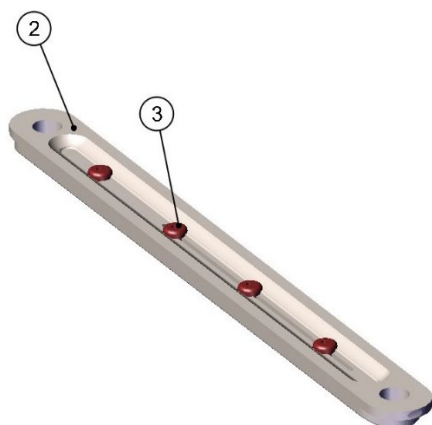
Call before you
dig—dial 811
(USA only)
1-888-258-0808
(USA & Canada)

In The Box

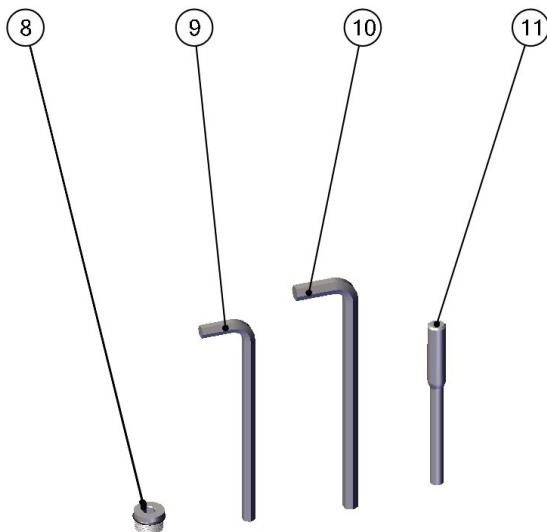


Housing Overview

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Lid and 5000-BUMPER1-SHORT



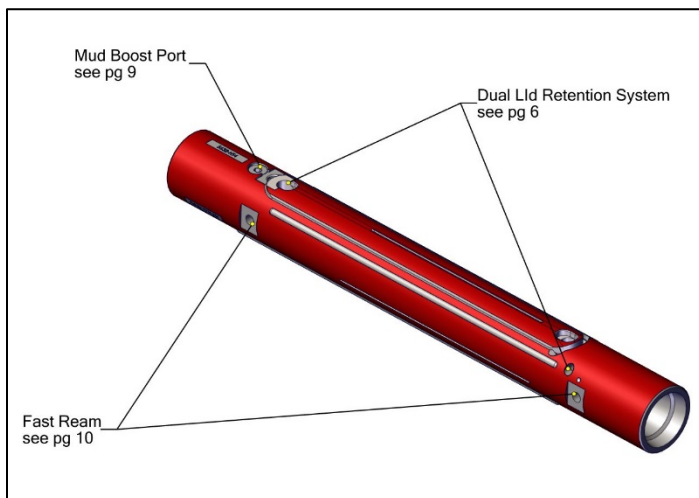
Loose parts

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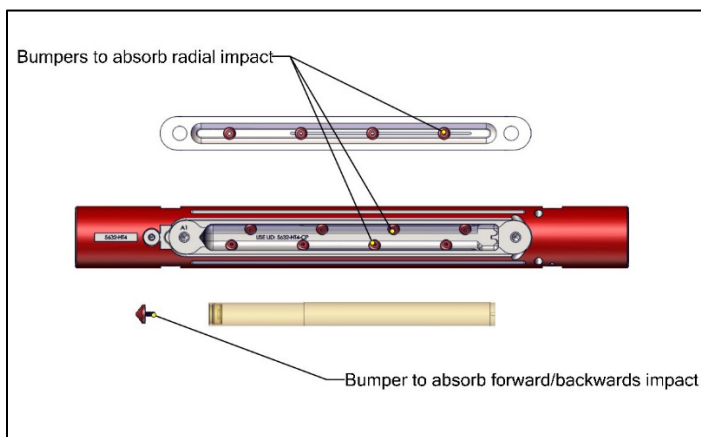
ID	Part Number	Description	REQ	SPARE
1	5632-HT4	Premium Sonde Housing	1	-
2	5632-HT4-CP	Sonde Pocket Cover Plate	1	-
3	5000-BUMPER1-SHORT	Sonde Pocket Bumper, Lid	12	-
4	RP-038-200	Lid Locking Pin	1	4
5	5000-BUMPER2	Sonde End Bumper	1	-
6	PLUG-0.75-16	Mud Boost Plug	1	-
7	SHCS1/2x3/4	1/2"-13x3/4" Socket Head Cap Screw	2	-
8	NOZ-0.25-0.75-16	Mud Boost Nozzle	-	1
9	AW-5/16	5/16" Allen Wrench	-	1
10	AW-3/8	3/8" Allen Wrench	-	1
11	PUNCH-RP-038	Roll Pin Punch	-	1

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External Features



Internal Features



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General Precaution

1. Lock out the drilling machine, following the manufacturer's instructions, before doing any work to tools or drill stem.



Dual Lid Retention

This housing utilizes both bolts and a roll pin as a redundant method of retaining the lid. The bolts do not clamp the lid but prevent it from sliding and uncovering the tabs at either end. The pin also prevents the lid from sliding and uncovering the tabs.

1. Remove Lid Locking Pin (Item 4) using PUNCH-RP-038 (Item 12) and a hammer to drive the punch.

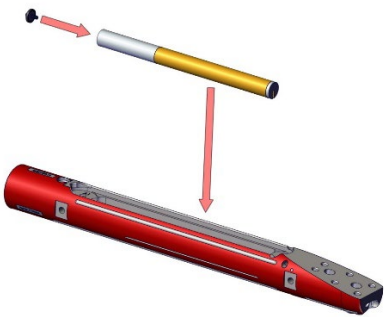
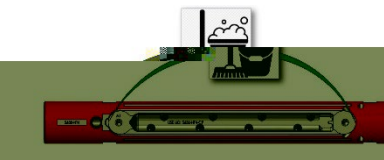


Note: The lid pin hole also serves as a cleanout port to remove any debris that may prevent the lid from sliding forward.




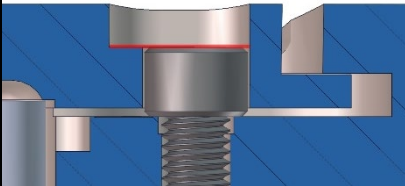

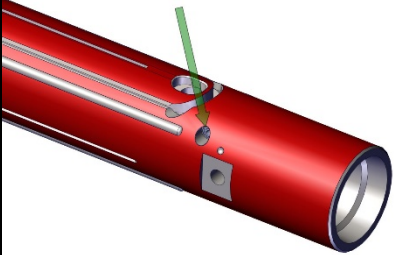
2. Remove the lid bolts. Then remove the lid by sliding it forward and prying up from the back.



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<p>3. Thread 5000-BUMPER2 (Item 5) into the back of DigiTrak sonde (sonde not included). <u>Hand-tighten only.</u></p> <p>Install the transmitter so that the indexing notch in the transmitter seats around the mating tab in the housing pocket. When properly secured, the sonde will resist rotation within the pocket.</p>	 A diagram showing a red cylindrical sonde housing. A yellow and silver bumper assembly is being inserted into the back of the housing. A red arrow points to the bumper, and another red arrow points to the housing's rear opening.
<p>4. Ensure that the bolt holes are completely clear of any debris as unclean holes can prevent bolts from properly securing the lid.</p>	 A diagram showing the internal components of the sonde housing. A green arrow points to a small white component (transmitter) that is being inserted into the housing. The housing is shown in a cross-section view.
<p>5. Check that transmitter and bumper assembly are seated properly. When properly secured, the sonde will resist rotation within the pocket.</p>	 A diagram showing the sonde housing with the transmitter and bumper assembly seated. Green arrows point to the transmitter and bumper, indicating they are properly seated.
<p>6. Reinstall lid by installing forward tab into housing, rotating lid down, and sliding lid towards rear of the housing.</p>	 A diagram showing the steps to reinstall the lid. Step 1: A red arrow points to the lid being inserted into the housing. Step 2: A red arrow points to the lid being rotated down. Step 3: A red arrow points to the lid being slid towards the rear of the housing.

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<p>7. Install the bolts using the provided 3/8" Allen Wrench (Item 10). Tighten each bolt to the recommended torque of 124lb-ft.</p> <p>Replace bolts with new after 10 uses.</p>	
<p>8. Ensure that the bolts are properly seated by verifying that the bolt head is level with the machined shelf beside the hole.</p>	
<p>9. Locate the lid pin hole. It will be just forward of the lid opening, running from the 3 o'clock to 9 o'clock position.</p> <p>Align the pin with the hole and tap in with a hammer.</p>	
<p>10. Tap pin into place until pin is sub-flush on both ends.</p>	

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Mud Boost Port

The mud boost port, located just behind the sonde lid, provides additional mud flow during pullback.

1. The housing is shipped with a plug installed (Item 6, PLUG-0.75-16). To utilize this feature, the plug must be removed and the mud boost nozzle installed (Item 8, NOZ-0.25-0.75-16).



2. Using the supplied 5/16" Allen wrench, unscrew the plug.



3. Install Item 8 (NOZ-0.25-0.75-16) by screwing into the port using the 5/16" Allen wrench.



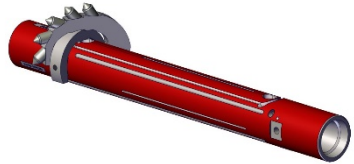
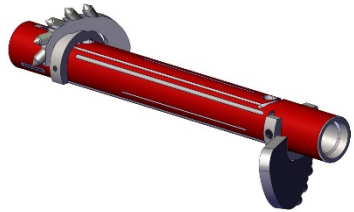
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FastReam

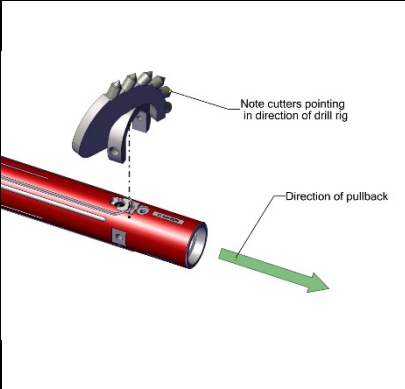
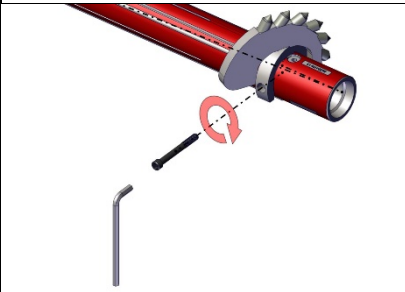
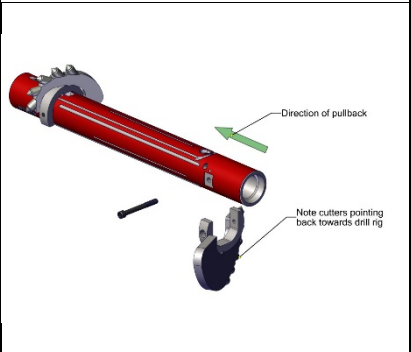
Your Melfred Borzall housing includes the Patented FastReam feature. This allows quick attachment of Tornado-style reamer blades to enable back reaming without removing the housing and attaching a dedicated reamer.

There are several different styles and sizes of blades to use. The blades can be sized differently to progressively cut a larger hole, can be the same size, or a single blade can be used.

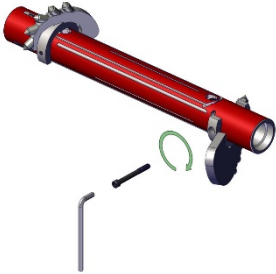
When using the FastReam feature, Melfred Borzall recommends using a FastReam adapter that provides additional Mud Boost ports.



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<p>1. First install rear blade. Insure cutters are facing towards the rear of the housing (back towards drill rig). Install FastReam blade from the top of the housing so that cutters are just in front of the mud boost port. The blade should fit into all three notched flats.</p>	
<p>2. Secure blade using the cross bolt through the FastReam blade and hole in housing. Use the correct size Allen wrench to tighten to 81ft-lbs.</p>	
<p>3. If desired, install the front FastReam blade. Insure cutters are facing towards the rear of the housing (back towards drill rig). Install FastReam blade from the bottom of the housing. The blade should fit into all three notched flats.</p>	

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<p>4. Secure blade using the cross bolt through the FastReam blade and hole in housing. Use the correct size Allen wrench to tighten to 81ft-lbs.</p>	
<p>After completion of the bore, remove the components from the housing body and clean all parts thoroughly.</p>	